

# Work Order ID 120040

\*120040\*

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June-03-14 11:42:02 AM

Item ID: D350-636-216 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Deluxe Skidtube RH Aerazur / Apical Cylindrical Float Compatible  
 Start Date: 6/03/14 Start Qty: 1.00 \*1\* Cust Item ID:  
 Required Date: 6/06/14 Req'd Qty: 1.00 \*1\* Customer:  
 Reference: PAR14-338

Approvals: Process Plan: W Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D350-636	J

100	Document Control	0.00							
*100*									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPPD350-636-216 CHG005								

110	Assemble as per dwg	0.00							
*110*									
HandFinish	Memo	0.00							
Hand Finishing									

PULL FROM STK:  
 D350-636-216

B106957  
 B106958  
 B106959  
 B107459

REWORK PER ATTACHED EMAIL  
 8 X NAS1611-010 B 129405  
 8 X NAS1611-013 B 128375

8X Nas 1611 -013 B129430

FTV 04/15 M125540

PLM 14 06 25  
 [Signature]

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Reference: PAR14-338

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC5- Inspect part completeness to step on W/O	0.00							
*120*									
QC	Memo	0.00							
Quality Control									
150		0.00							
*150*									
Packaging	Memo	0.00							
Packaging	ENSURE ORIGINAL KIT IS IN BOX								
	REPACKAGE USING ORIGINAL B/N'S								
	Identify and pack for shipping as per PPP D350-636-216								
	Location: <u>SPC</u>								
	PPP rev: _____								
160	QC21- Final Inspection - Work Order Release	0.00							
*160*									
QC	Memo	0.00							
Quality Control									

DAS  
27  
9-89  
14/7/13

DAS  
06  
9-89

JUL 03 2014

MCS 14-07-07

MUF  
14-7-04

# Picklist Print

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Work Order ID: 120040

**\*120040\***

Parent Item: D350-636-216

**\*D350-636-216\***

Parent Item Name: Deluxe Skidtube RH Aerazur / Apical Cylindrical Float Compatible

Start Date: 6/03/14

Required Date: 6/06/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.10.04 new issue DD verf:EC  
11.04.14 ecn11-553 DD verf:EC  
PER ECN 12-542 DD verf:EC

IPP Rev:B  
IPP Rev:D 112.04.16 AS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
NAS1611-010		Purchased			No		Each	187.0000		32			

**\*NAS1611-010\***  
O-RING

**\*\***

Location

Loc Qty

Loc Code

FP001

m126988

187

3

m127813

4

m128375

72

m128388

8

m129198

100

~~24~~ 32 PLM 14-06-25  
DP

NAS1611-013

Purchased

No

Each

176.0000

32

**\*NAS1611-013\***  
O-RING

**\*\***

Location

Loc Qty

Loc Code

FP001

m128375

176

176

129430

~~24~~ 8 PLM 14-06-25  
DP

## Linda Lacelle

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**From:** Patrick Smith  
**Sent:** May-29-14 1:29 PM  
**To:** Linda Lacelle; Mike Petsche  
**Cc:** Nigel Forbes; Eric Downing; Nancy MacLeod; David Shepherd  
**Subject:** RE: 350 skids and 206 skids

Linda,

I spoke with David and he would allow us to use a RTV product to bond the Plugs into the Skidtube.

The existing Plugs would require:

- 1) Removal from the Skidtube
- 2) Removal of the current O-Ring
- 3) Cleaning with Alcohol
- 4) Installation of NEW O-Ring
- 5) Generous coating of the RTV
- 6) Insertion of plug into the Spacer
- 7) Clean up of exterior of Skidtube.

Pat

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**From:** Linda Lacelle  
**Sent:** May-29-14 10:21 AM  
**To:** Mike Petsche  
**Cc:** Nigel Forbes; Patrick Smith; Eric Downing; Nancy MacLeod  
**Subject:** 350 skids and 206 skids  
**Importance:** High

I heard yesterday that plugs were falling out. Today we were told that we cannot ship any 350 skids. We have an order to ship today, has there been a solution found to fix this problem? Can we not just sikaflex them in or something? We need to let the customer know if his order is shipping or not...

Thx

Linda